

Fig. 1

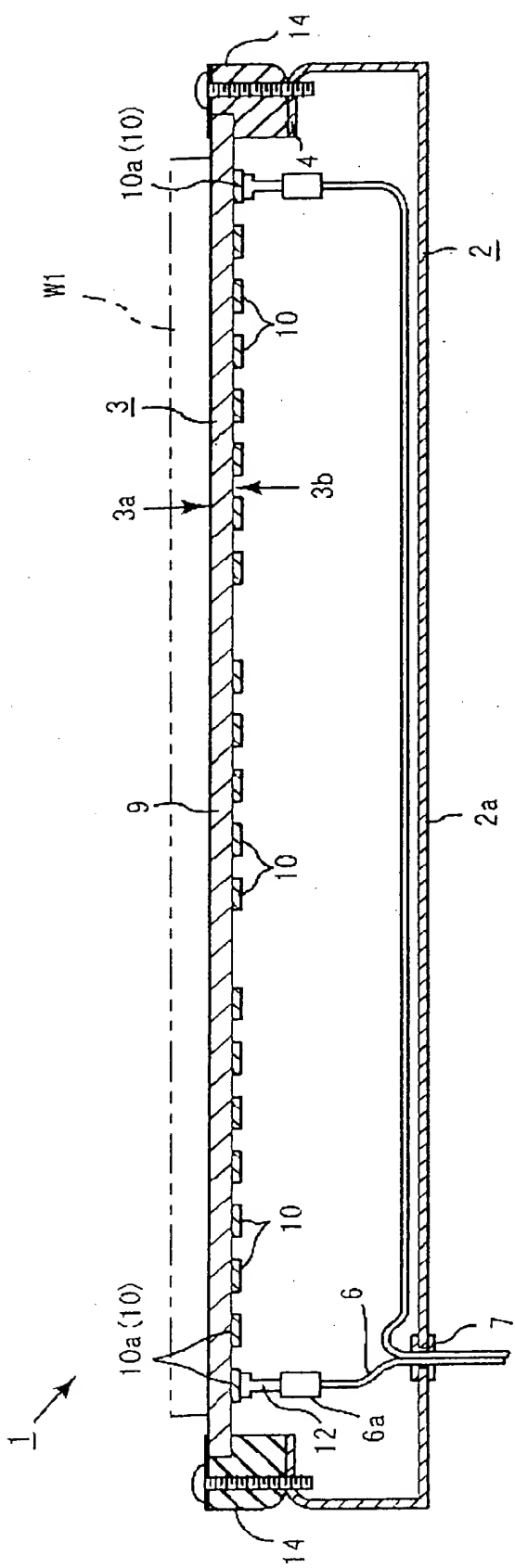


Fig.2

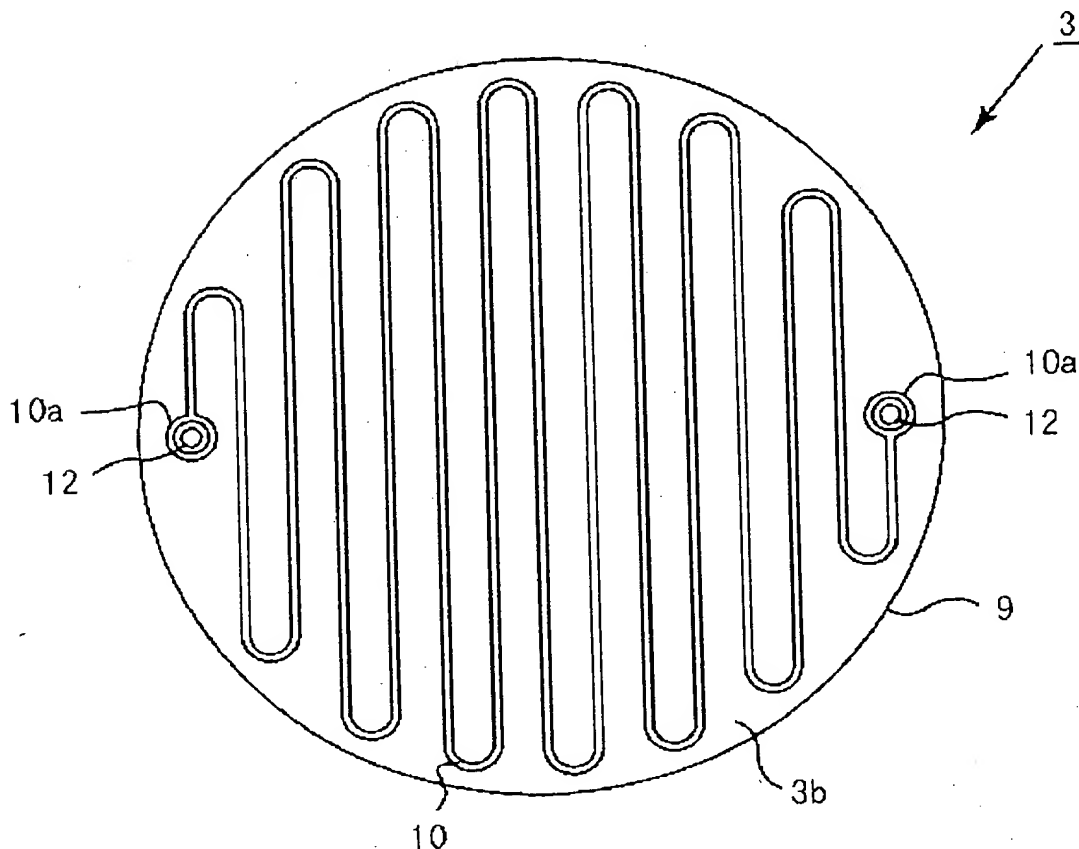
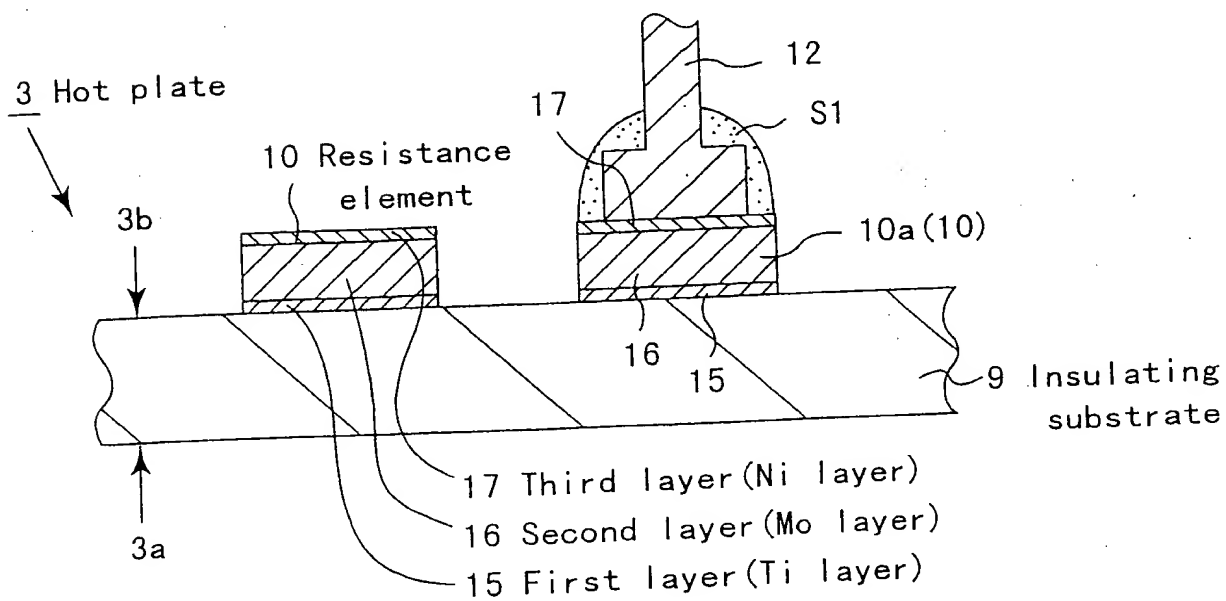


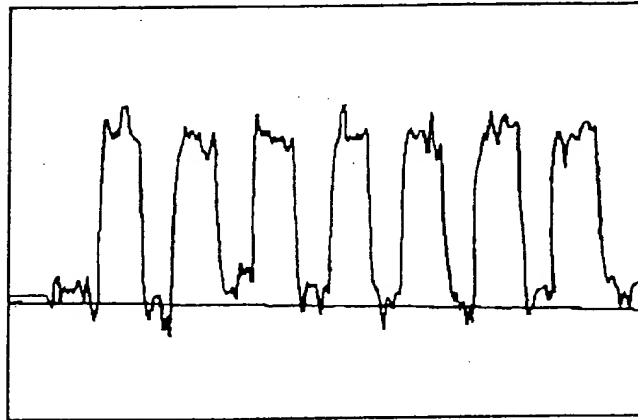
Fig.3



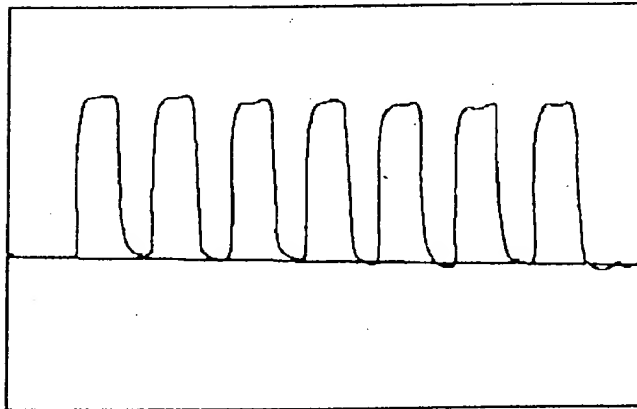
3 / 4

Fig. 4

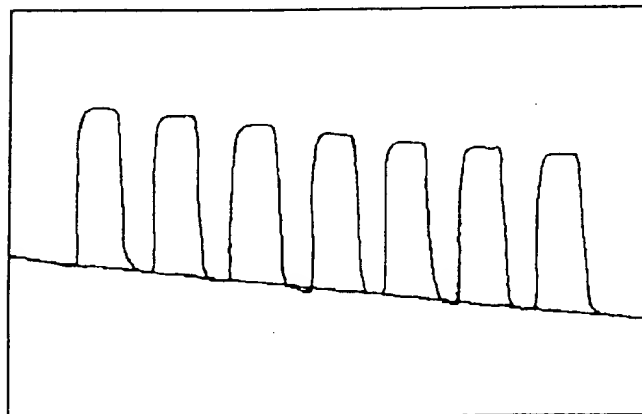
(a)

 $Ra=0.5$ 

(b)

 $Ra=0.1$ 

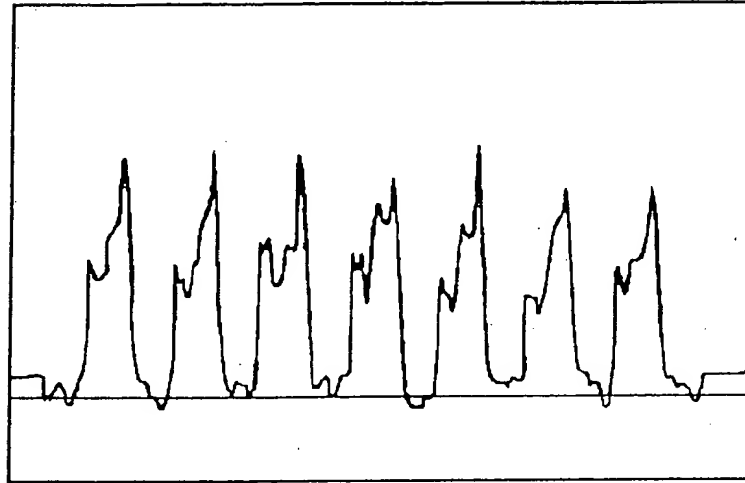
(c)

 $Ra=0.03$ 

4 / 4

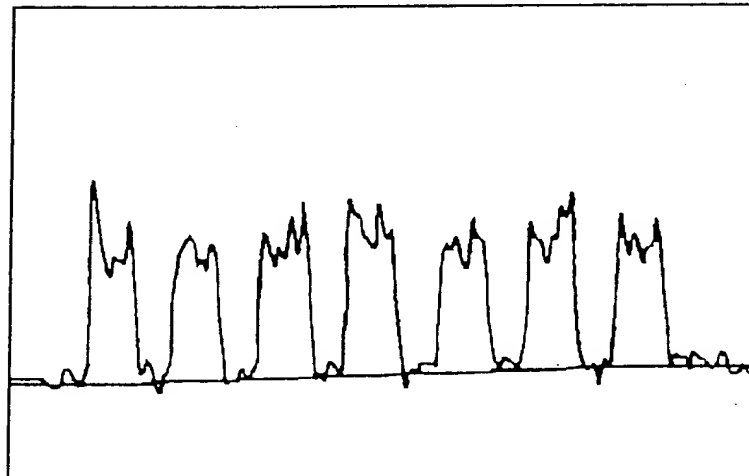
Fig.5

(a)



Perpendicular to the printing direction

(b)



Parallel to the printing direction